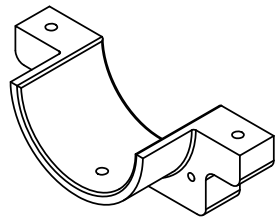
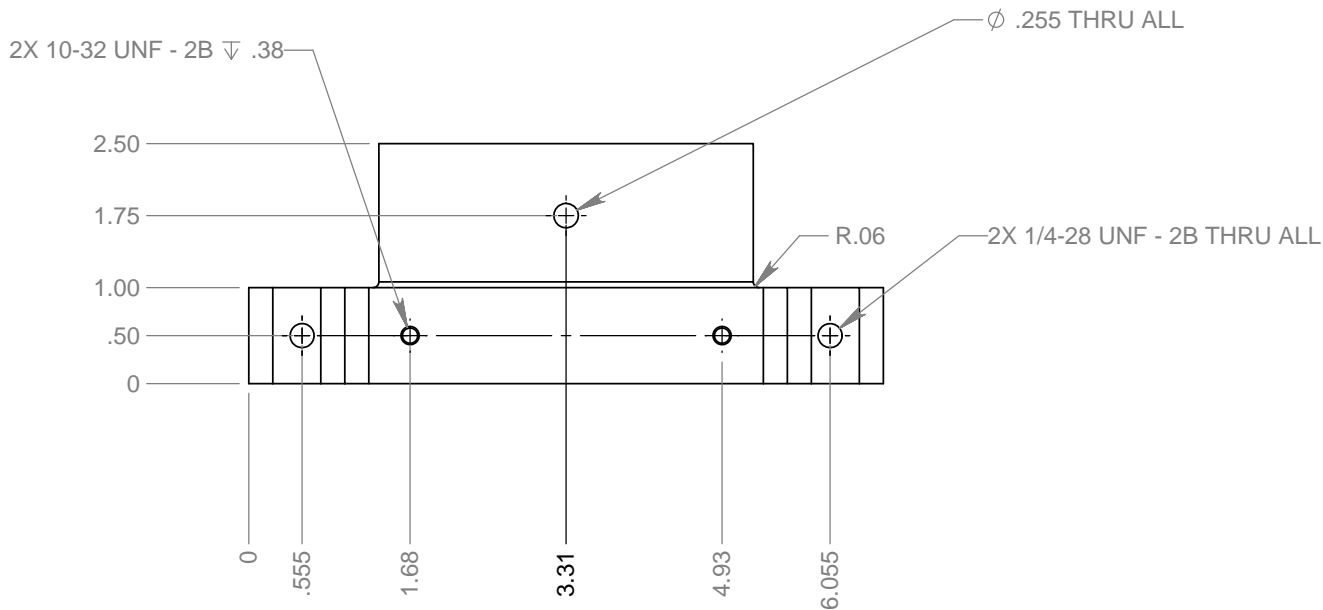
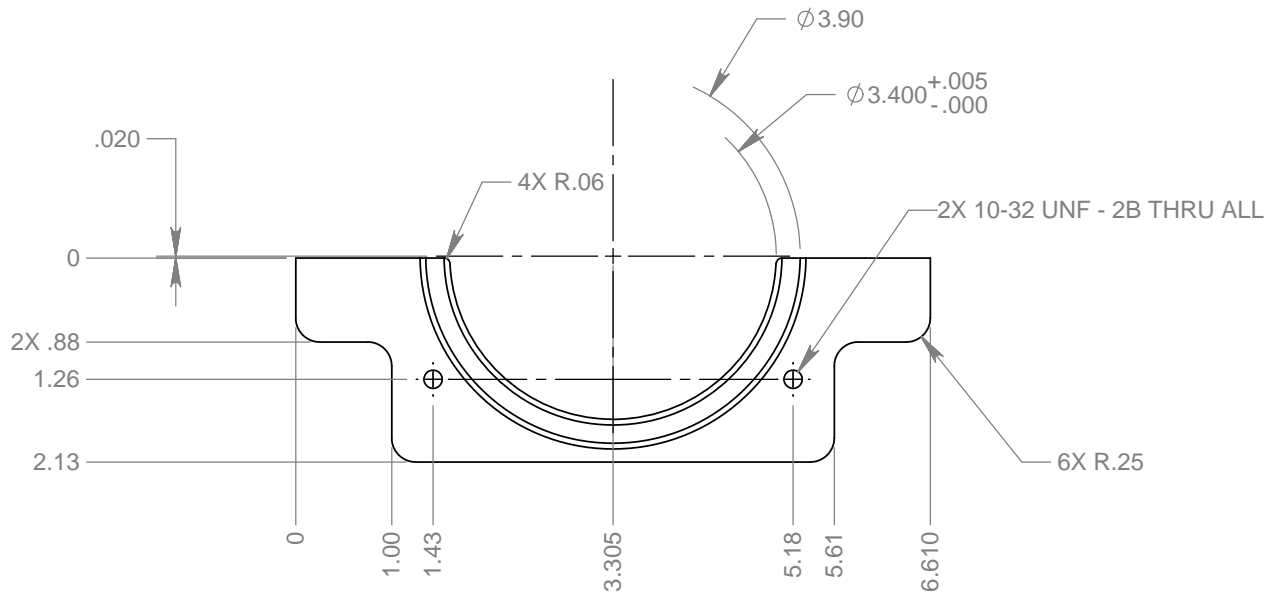


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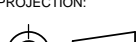
NEXT ASSEMBLY		PROJECT		REVISIONS				
500-302041-301		500 VARIOUS		REV.	DESCRIPTION	REV BY	DATE	APPV



500-302027-001,
CLAMP,BOOM, UPPER

NOTE:

- ALTERNATE MATERIALS
AL 6061-T6, T651 PER AMS 4117 OR AMS-QQ-A225/8
AL 6061-T62 PER AMS 4115, 4116 OR AMS-QQ-A-225/8

<div>- DO NOT SCALE DRAWING - UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES REMOVE ALL BURRS & BREAK SHARP EDGES</div>			<div>SIGNATURE</div> <div>D KRUITHOFF</div>		<div>DATE</div> <div>7/29/13</div>		<div>SIMPLEX Mfg Aviation Mission Equipment</div> <div>13340 N.E. Whitaker Way Portland, Oregon 97230 Ph. 503.257.3511</div>				
<div>TOLERANCES</div>			<div>CHECKED BY:</div> <div>D WRIGHT</div>		<div>DATE:</div> <div>2/12/14</div>		<div>TITLE</div> <div>CLAMP,BOOM, UPPER</div>				
<div>MACHINE FINISH</div> <div>63</div>	<div>DIMENSIONS: X.X ± .1 X.XX ± .01 X.XXX ± .005</div>	<div>PROJECTION:</div> <div></div>	<div>PRODUCTION CONTROL:</div> <div>J RODRIQUEZ</div>		<div>DATE:</div> <div>2/11/14</div>						
<div>ANGLES: X ± 1° X.X ± .5°</div>	<div>ENGINEER APPROVAL:</div> <div>D CORNELIUS</div>		<div>DATE:</div> <div>2/12/14</div>								
<div>MATERIAL</div> <div>AL 6061-T651, T62 PER AMS 4025, 4027 OR AMS-QQ-A-250/11</div>			<div>ESTIMATED WEIGHT:</div> <div>Lbs</div>		<div>SIZE:</div> <div>B</div>		<div>DRAWING NO.</div> <div>500-302027</div>		<div>REV</div> <div>IR</div>		
<div>FINISH</div> <div>ANODIZE PER MIL-A-8625 TYPE II, CLASS 2, BLACK DYE</div>			<div>DRAWING FILE NAME:</div> <div>500-302027</div>			<div>SCALE:</div> <div>1:1</div>		<div>MODEL FILE NAME:</div> <div>500-302027</div>		<div>SHEET 1 OF 1</div>	